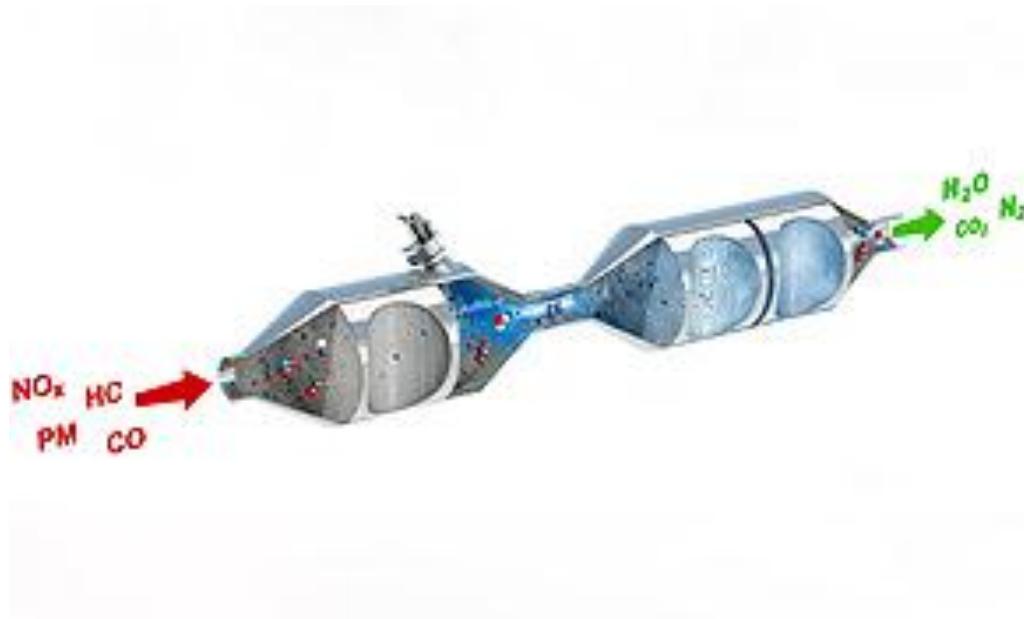


# Strategies for Compliance of BS V / BS VI Legislations on Heavy Duty Commercial Vehicles



KVR Babu  
Continental Emitec

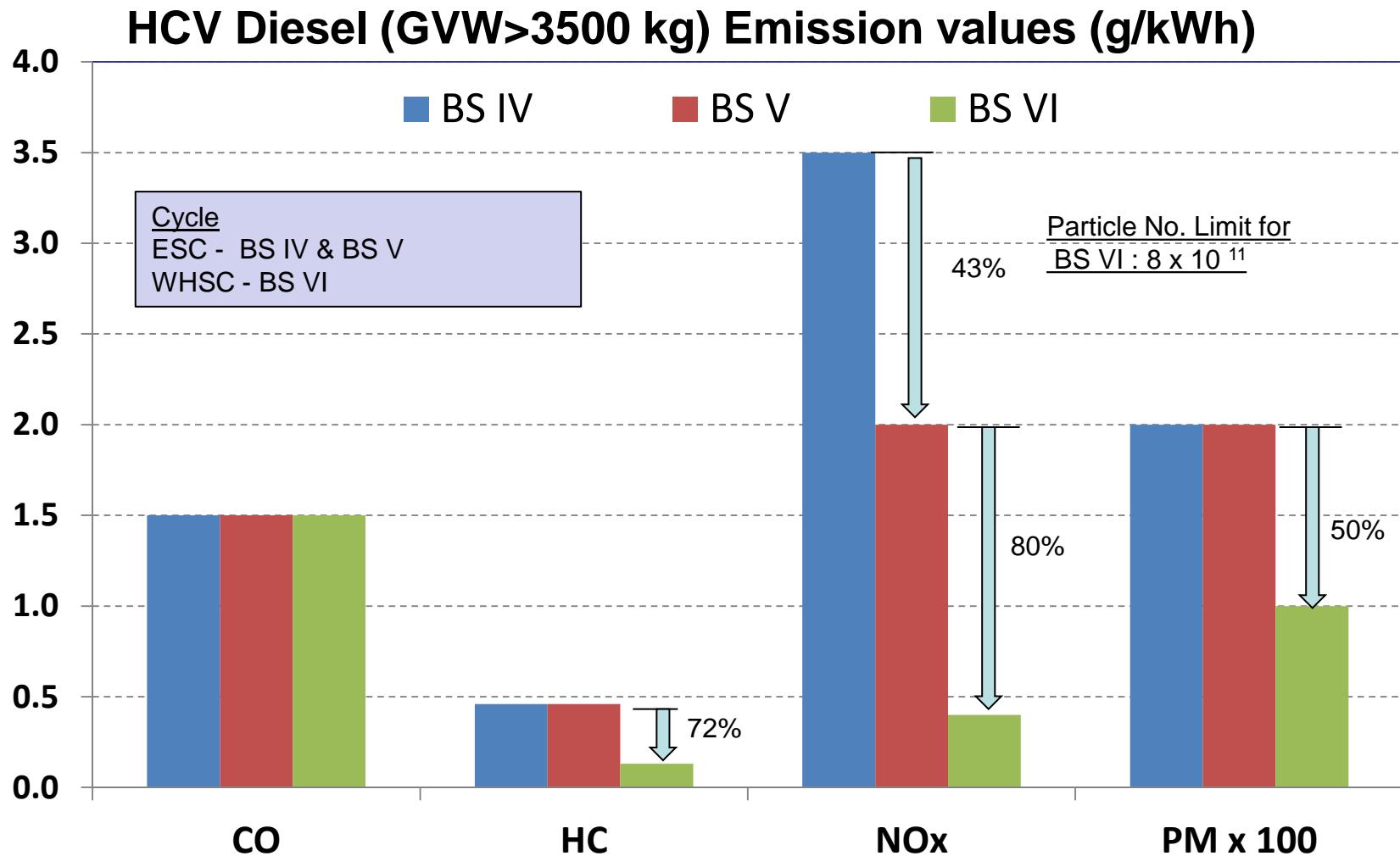
ECT – 2015, New Delhi

# Agenda

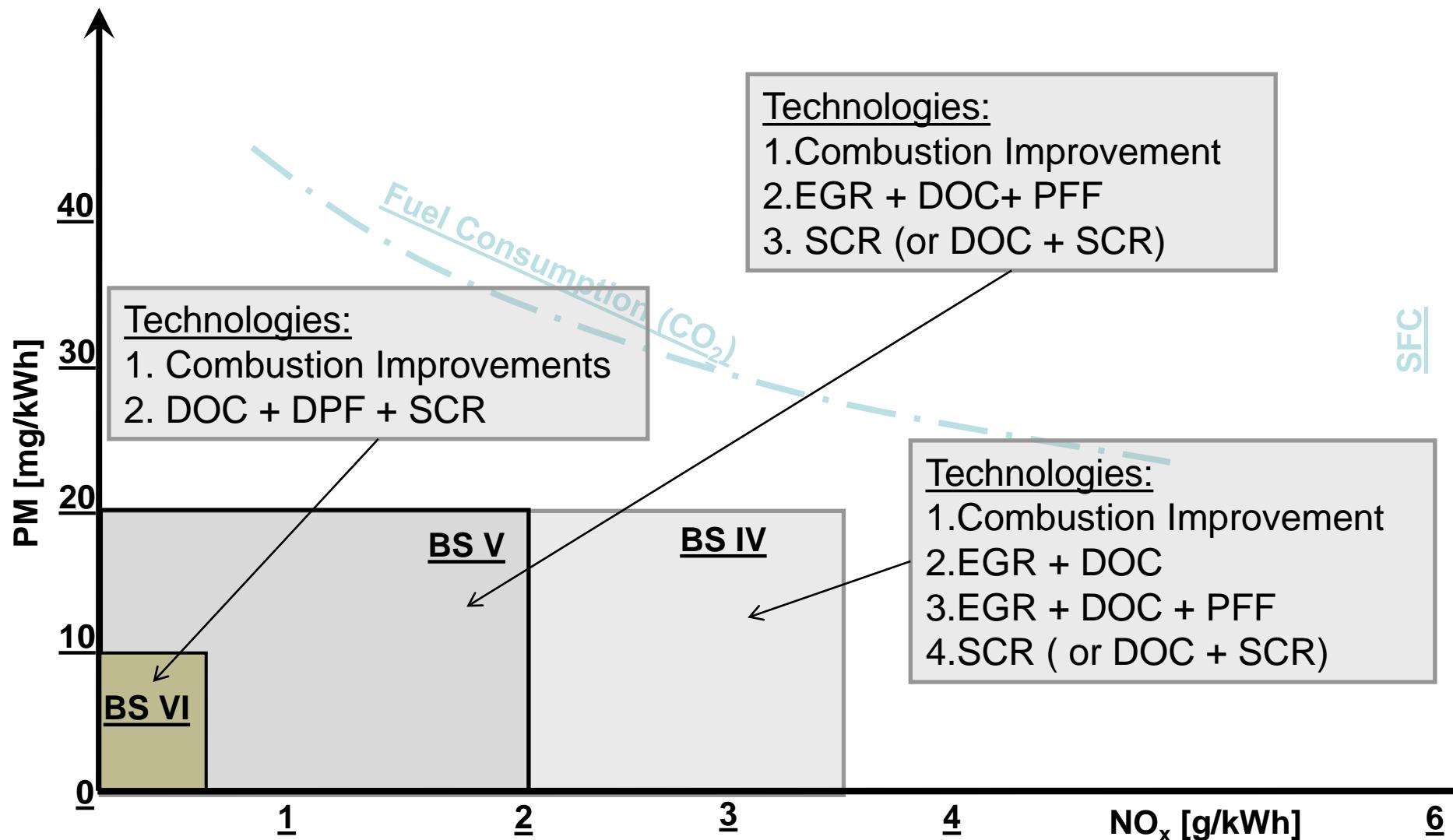
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- Diesel Engines
  - Legislations
  - Aftertreatment
  - Requirements / Challenges
- CNG Engines
  - Legislations
  - Aftertreatment
  - Requirements / Challenges
- Summary

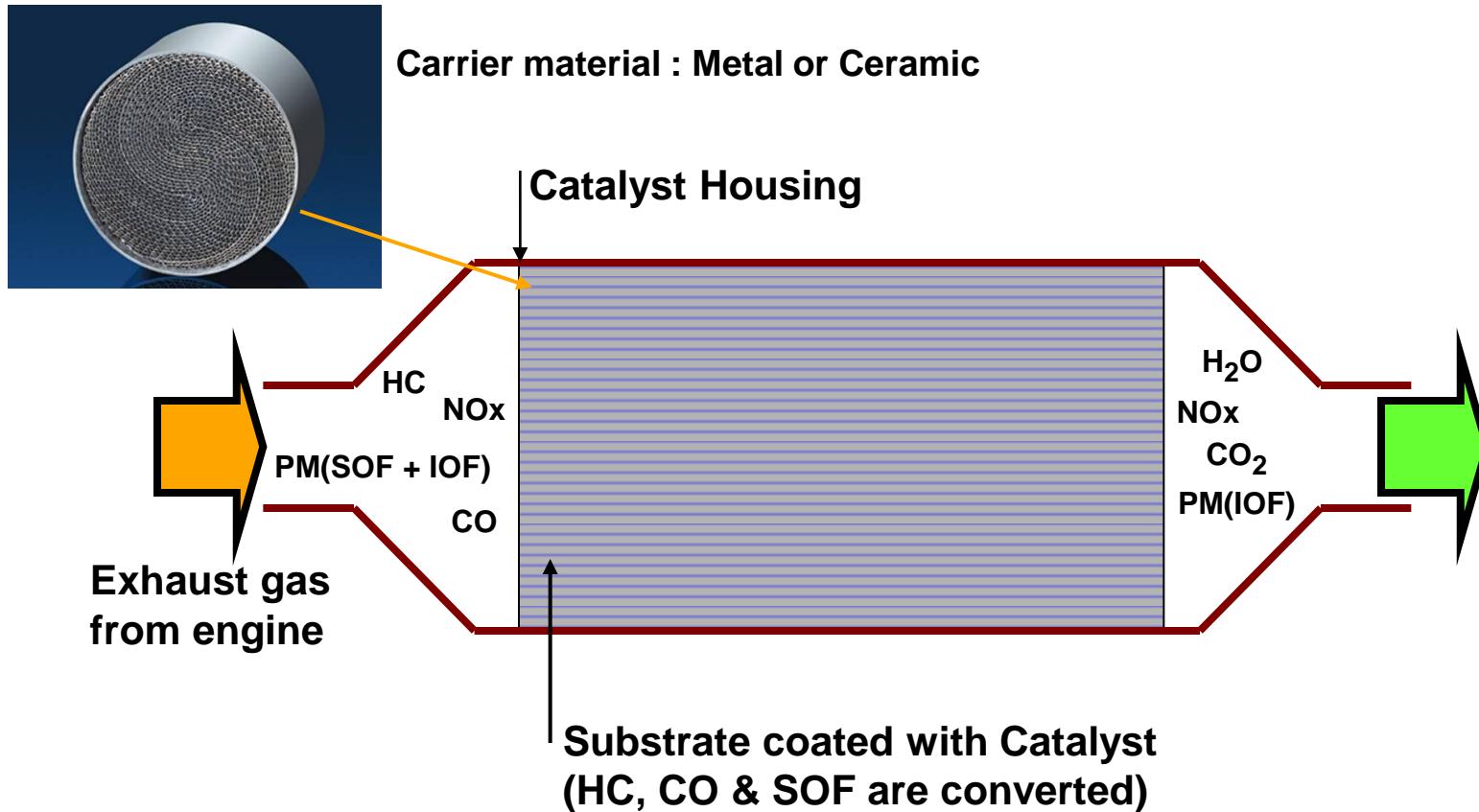
# Legislations Trend BS IV → BS V → BS VI



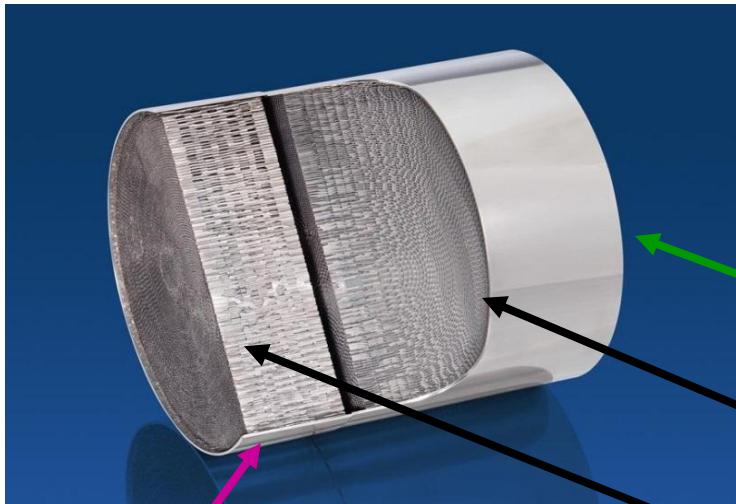
# Aftertreatment System Trend BS IV → BS V → BS VI (Diesel Engines)



# Aftertreatment Systems: DOC



# DOC + Partial Flow Filter

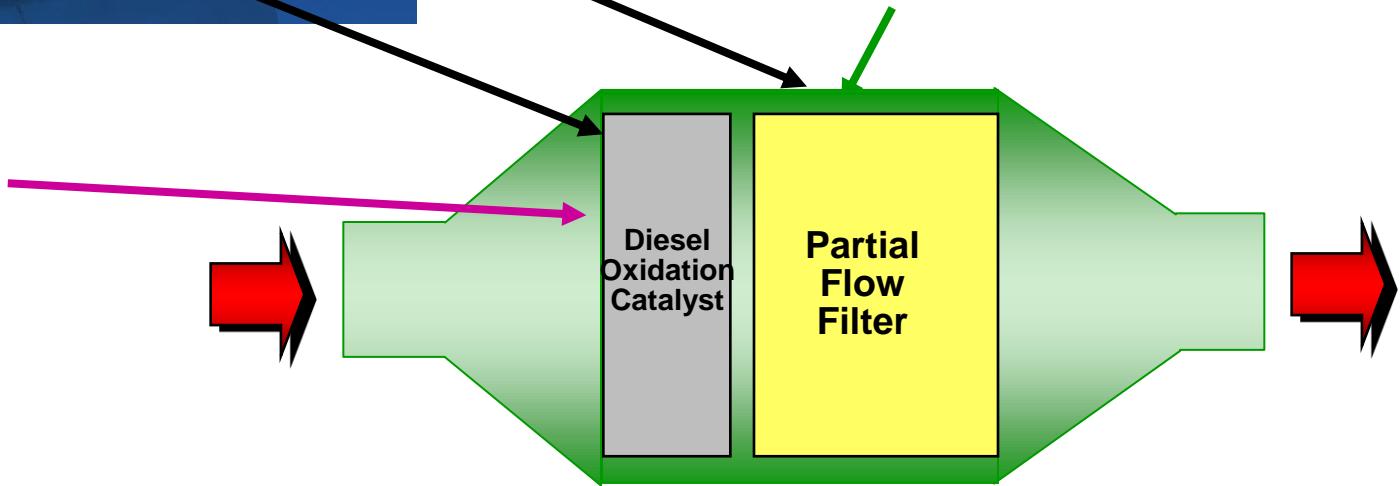


Regeneration reaction in PFF

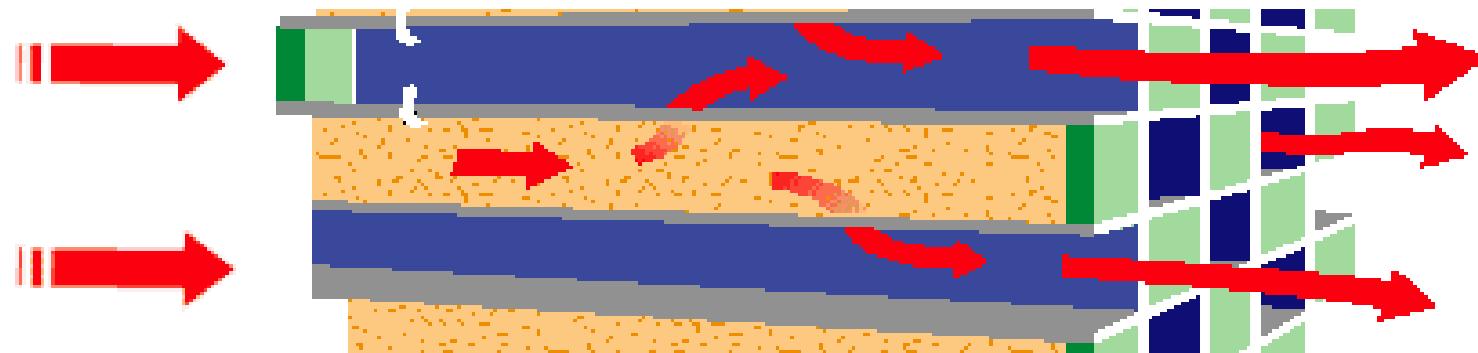
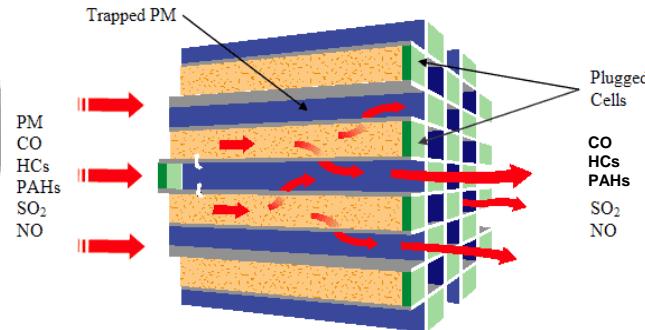


Main Function :  
Particulate Matter  
Trapping and Passive  
Regeneration

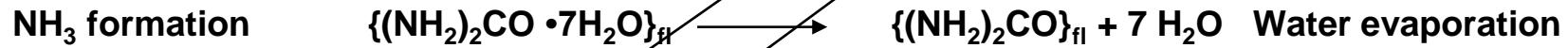
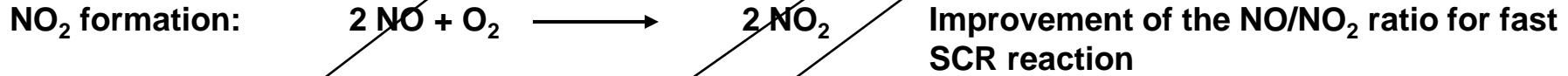
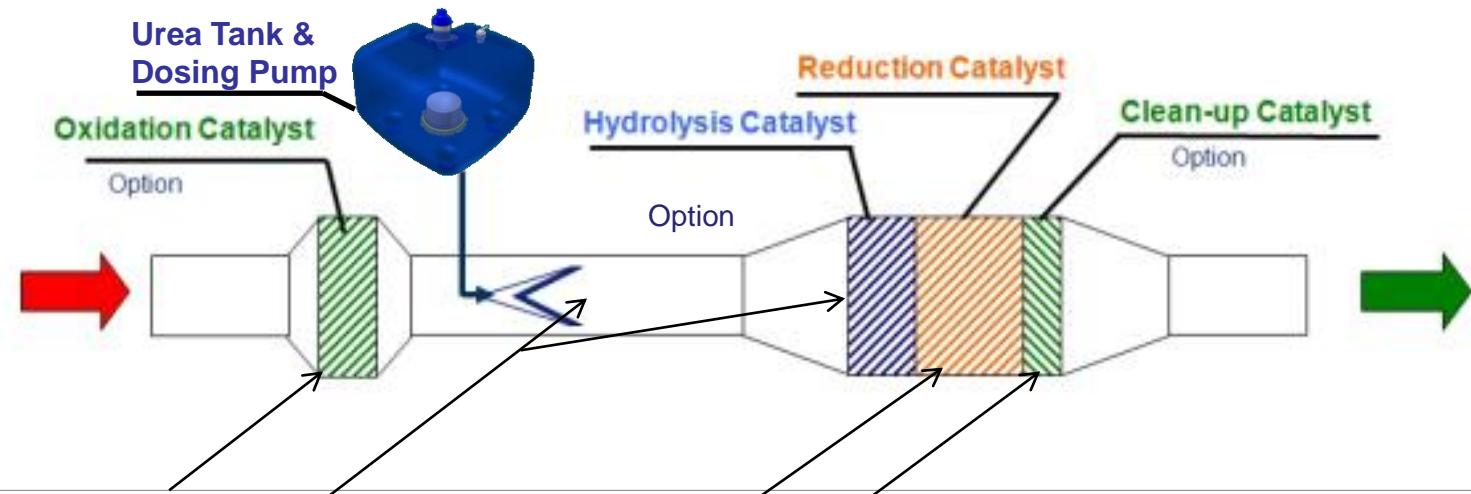
Main Function :  
NO<sub>2</sub> Generation  
SOF Conversion



# Diesel Particulate Filter



# Selective Catalytic Reaction System (SCR)



# Requirements / Challenges for Effective implementation of Future Emission Norms

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- Fuel Quality
  - Sulfur Content
    - 50 PPM for BS IV
    - 10 PPM for BS V/ VI
  - Adulteration
  - Other parameters
- Urea infrastructure
- User Education on After Treatment & OBD
- Inspection & Maintenance Programs

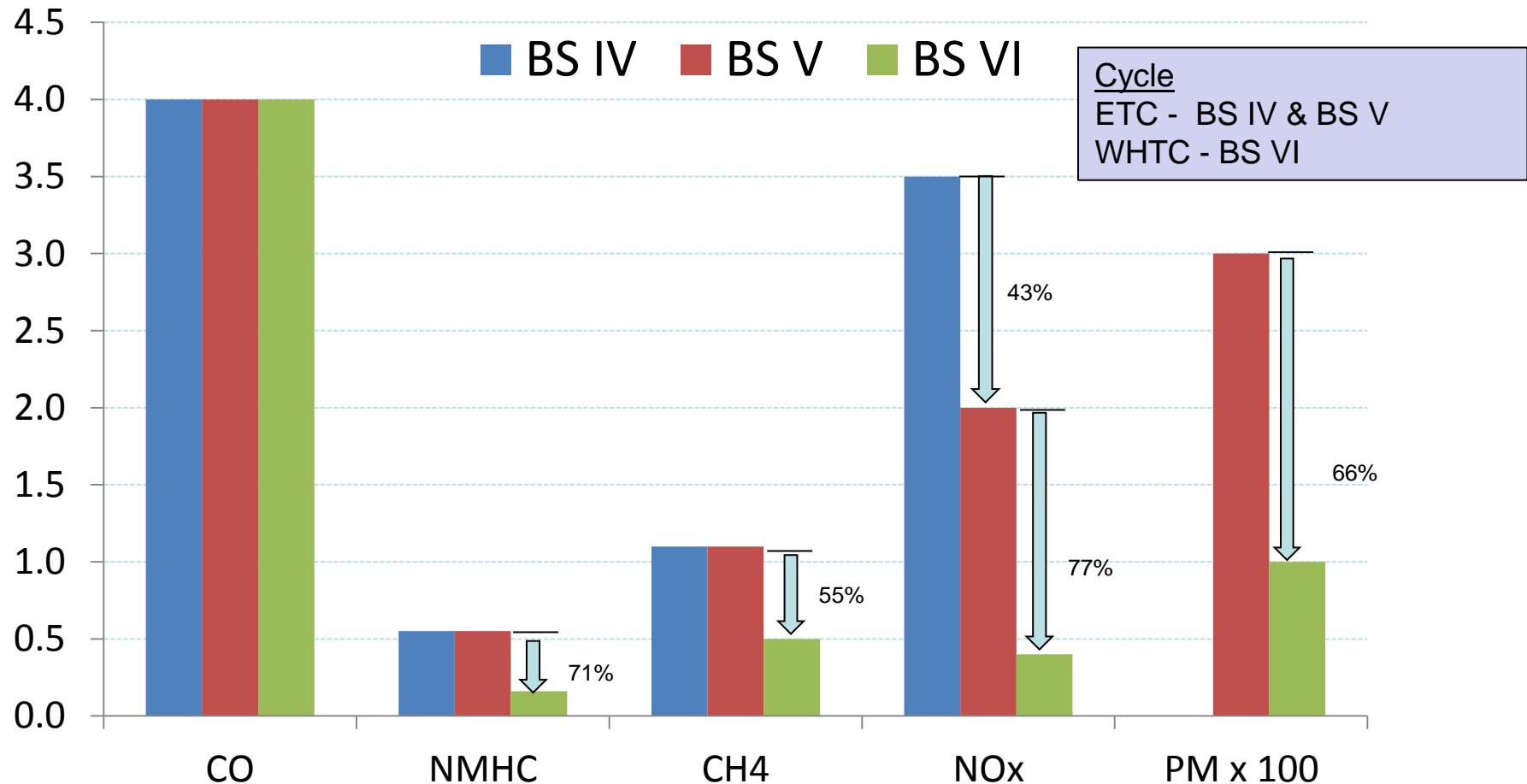
# Agenda

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- Diesel Engines
  - Legislations
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- CNG Engine
  - Legislations
  - Aftertreatment
  - Requirements / Challenges
- Summary

# Legislations Trend BS IV → BS V → BS VI

## HCV CNG (GVW>3500 kg) Emission values (g/kWh)



# Requirements / Challenges for Effective implementation of Future Emission Norms

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- Reference Fuel for emission test ( $\text{CH}_4$  Content)
- $\text{CH}_4$  Conversion

# Agenda

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- Diesel Engines
  - Legislations
  - Aftertreatment
  - Requirements / Challenges
- CNG Engine
  - Legislations
  - Aftertreatment
  - Requirements / Challenges
- Summary

# Summary

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- Upcoming emission legislations are likely to be in-line with European Emission Norms
- Suitable aftertreatment technologies are existing with Aftertreatment Industry
- Key challenges like fuel, Infrastructure, I&M etc., to be addressed for successful implementation

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# Thank You

