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## **Light Duty Gasoline Systems TWC+GPF development for BS VII**

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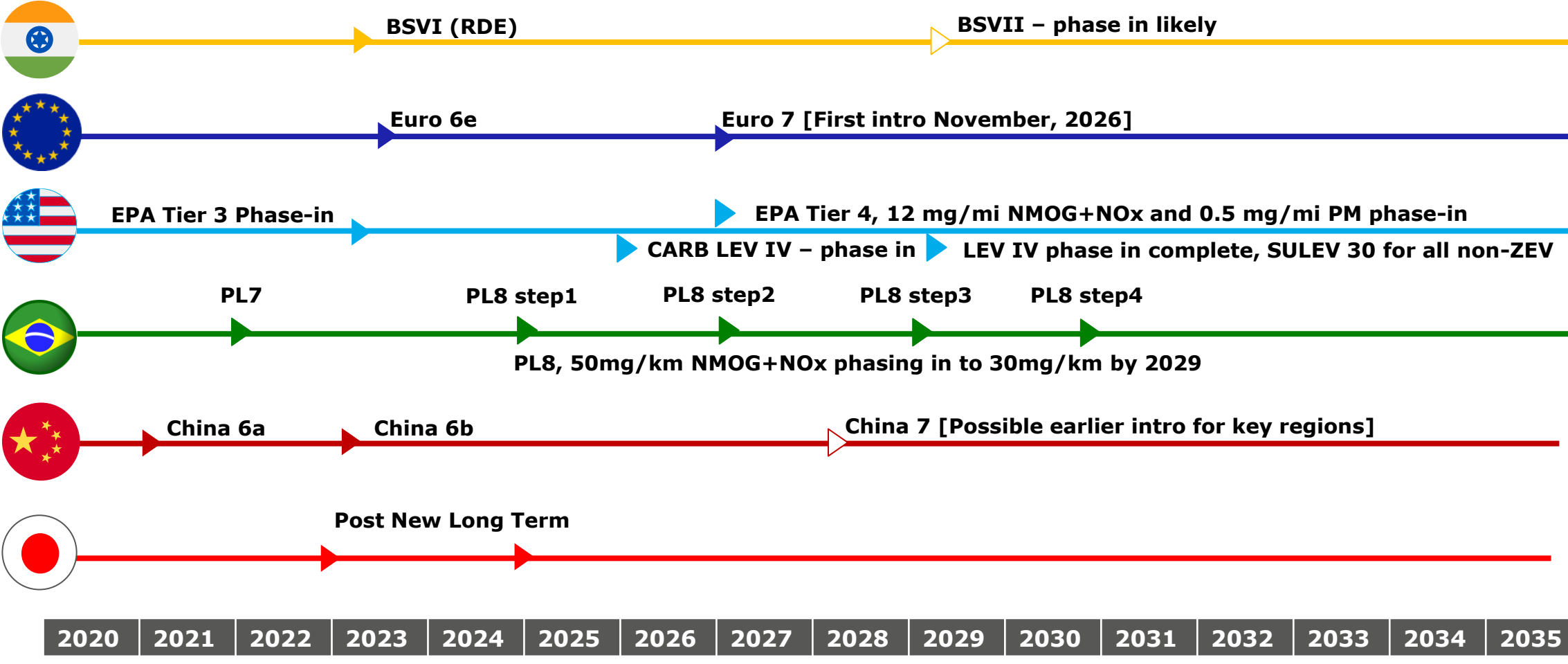
ECMA conference – 22<sup>nd</sup> October 2024, Dehli

# Outline

- 01** Global emission timelines
- 02** Euro 7 legislation and impact on Aftertreatment systems
- 03** Emission systems for Hybrids
- 04** Product portfolios

# 01 Light Duty Gasoline Roadmap for key regions

Criteria emissions (NOx, PN etc.)



# European Emission Legislation

## General legislation timeline

**Eu6e** - set to run until 11/26 and onwards - general emission requirement remains the same

Most tailpipe emission based features stay the same

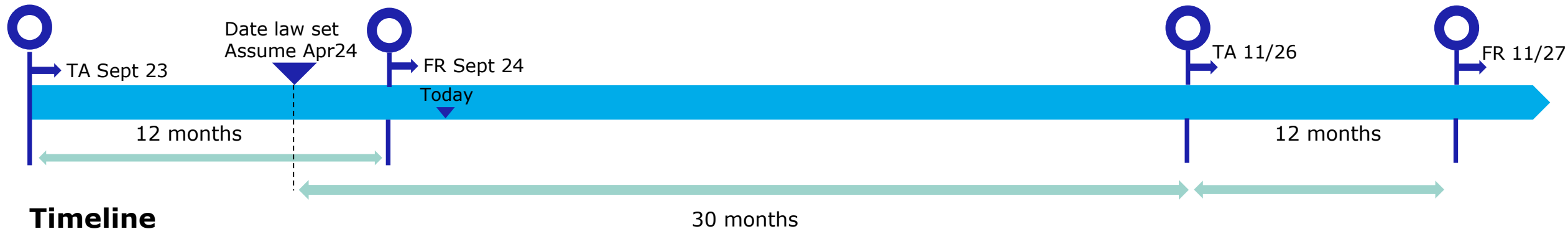
Works alongside Eu FIT for 55 package CO<sub>2</sub> ambitions

### Eu6e

60mg/km NOx  
PN<sub>23</sub> 6 x 10<sup>11</sup> #/km  
No Sec Emissions  
Eu6 RDE dynamics  
Eu6 boundaries  
CFs 1.1 NOx, 1.34 PN  
Trip distance > 16km  
160k km

### Eu7 11/26

60mg/km NOx  
**PN<sub>10</sub> 6 x 10<sup>11</sup> #/km**  
Eu6e RDE dynamics  
Eu6e boundaries  
CFs 1.1 NOx, 1.34 PN  
Trip distance > 16km  
**160k km + x1.2 at 200k km**



### Timeline

# Top level overview about route to EU7

## Formation of Legislation and impact on OEMs / Development

- ▶ Initial CLOVE A/B proposals were **very severe** – even the **introduction dates** Met with lots of opposition from OEMs – and support from other stakeholders Pushed technology to limit – and products like **EHC / ASC** were developed For some applications would **some limitations in engine operation**
- ▶ Iterations of legislation from EU Commission, Parliament, Council **reduced in severity**
- ▶ In April 24 EU Council set EU7 at **almost the same as today (EU6e)** with some minor changes.  
Some other features for **tyres / brakes / OBM** which are separate from tailpipe emissions Aftertreatment system remain **broadly the same as from E6e**  
**Focus is on using minimum PGM using best technology**

# European Parliament / Council Eu7 (24.4.24)

## Gasoline ATS designs reflecting change from Eu6e to Eu7 latest proposal

	Date	NOx km	Trip #/km	PN mg/km	2 <sup>nd</sup> Em -	CF -	FUL '000km	Dyn -	Towing Temp °C	Alt m	
→ <b>Eu6e to Eu7 severity</b>	From 11/26	=	=	↑	X	=	↑	=	X	=	

### System



GPF : Coated / uncoated + EFC / membrane

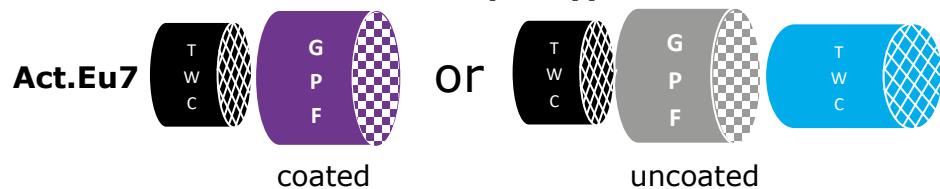
### System Requirements

- Very low emission level
- Any driving
- Higher TWC volumes

### Technology impact

- Technology pushed to limit
- New tech (ASC / EHC)
- Pt introduced
- Higher PGM (> 120g/cu ft)

### Euro 6e (today)

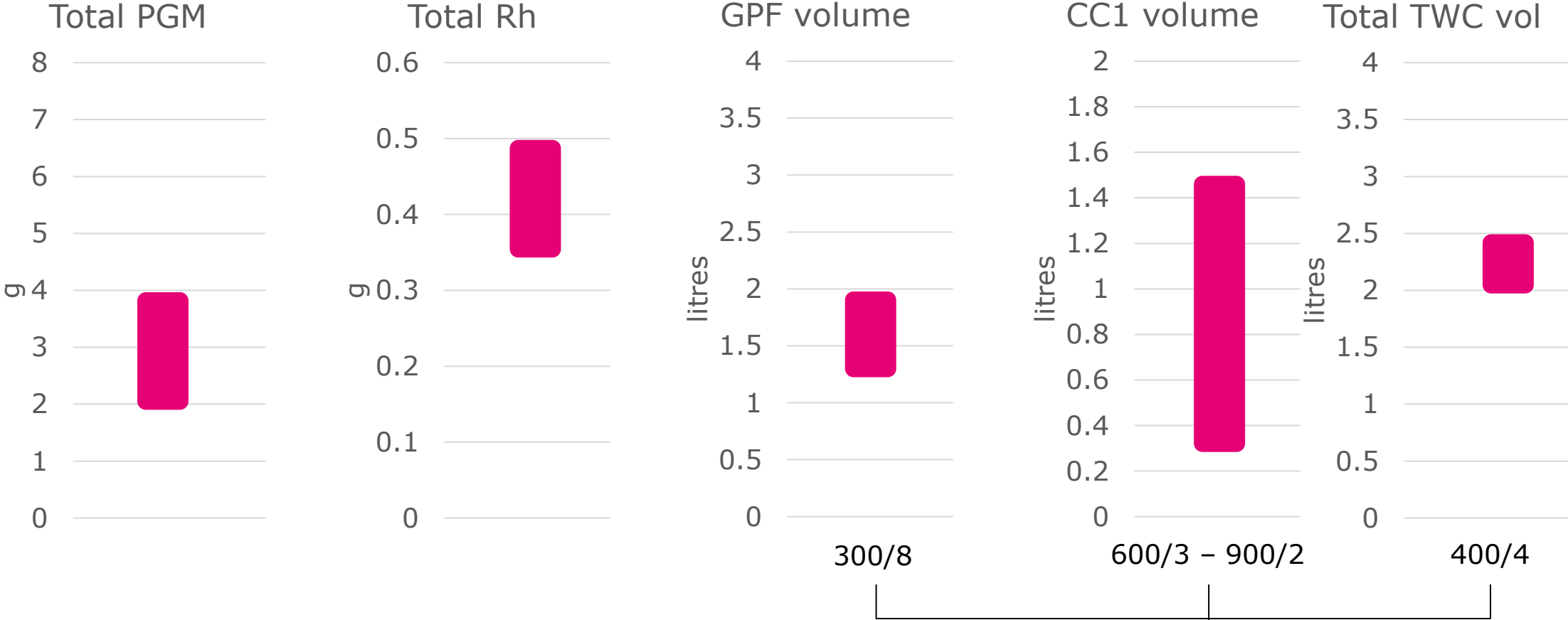


- **Emission levels equivalent to 6e**
- **Requirements broadly follow on**

- **Build on today's technology**
- **TWC / TWF type technologies**
- **Pd/Rh focussed**
- **Low PGM (< 80g/cu ft CC1)**
- **Optimise system costs**
- **Consider more hybrids**

# System trends for Eu6e/7

## Mainstream ranges up to 2L engine volume



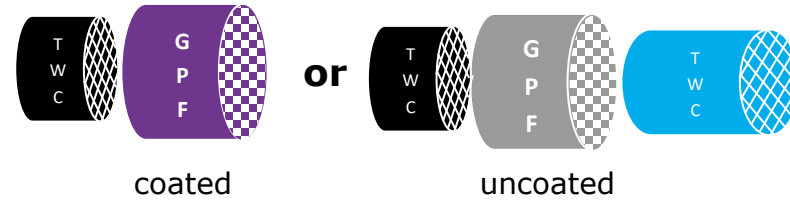
■ Mainstream range

# Main Legislation areas and for product / system designs / Technology Focus



NOx **60mg/km**, continuing with Eu6e framework (inc RDE)

## Eu6e to Eu7



For Eu7 typically 2-3 bricks per exhaust bank

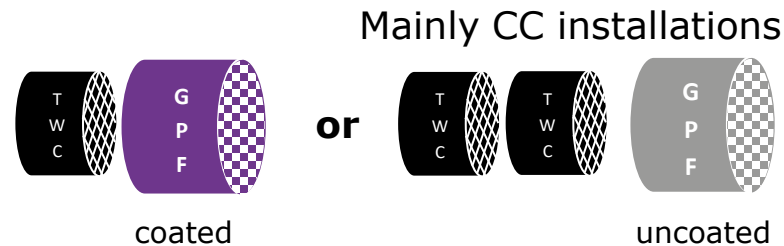
## Key Technology Focus

- Focus on PGM reduction / optimisation through improved technologies (Pd/Rh)
- OSC on CC1 (monitored section) for diagnostic  $\Delta P$
- Low cost design for UF sections

BSVI Expected to draw on Eu7 framework



## BS VI to BS VII

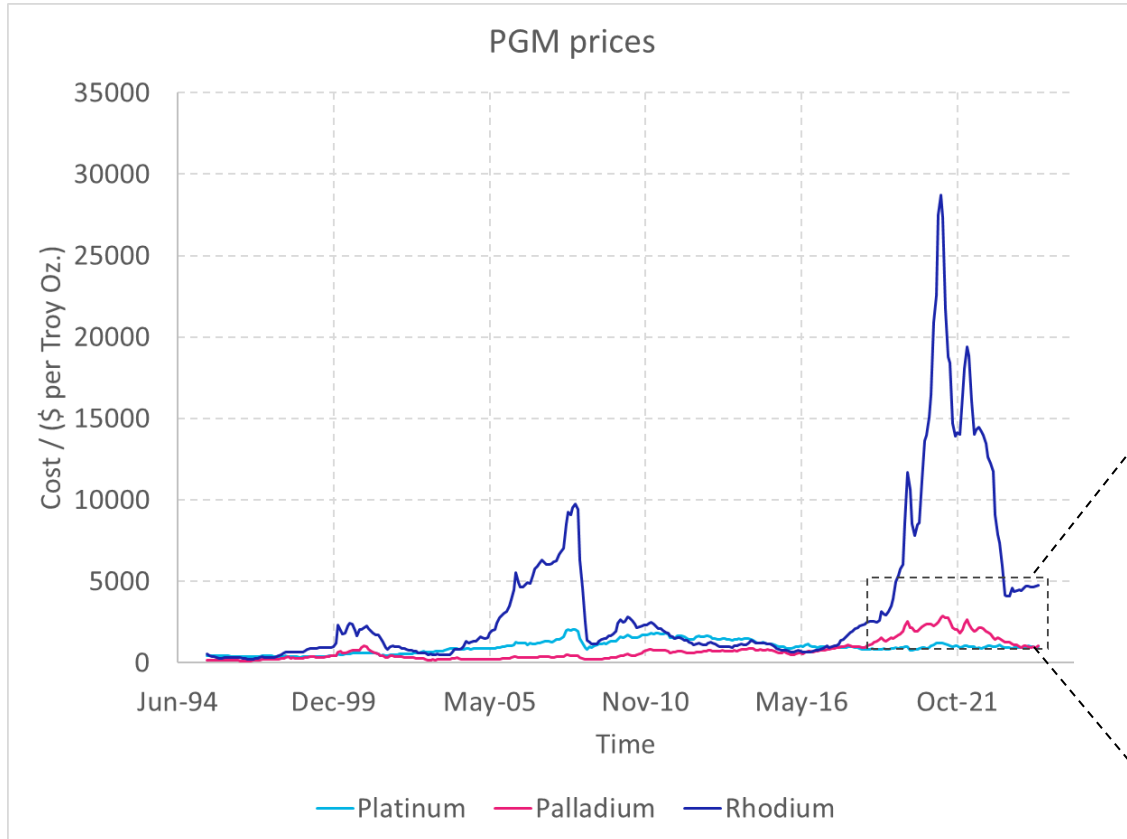


- Value proposition**
- High Temp (NA >1000°C) min OSC loss**
- Low-cost design for rear brick sections**
- $\Delta P$  / LO / FE sensitive**
- Higher prevalence of CHG**



# PGM prices (Jun 94 – Sept 2024)

Historic PGM fluctuations – today Pt  $\approx$  Pd, Rh still high but has fallen



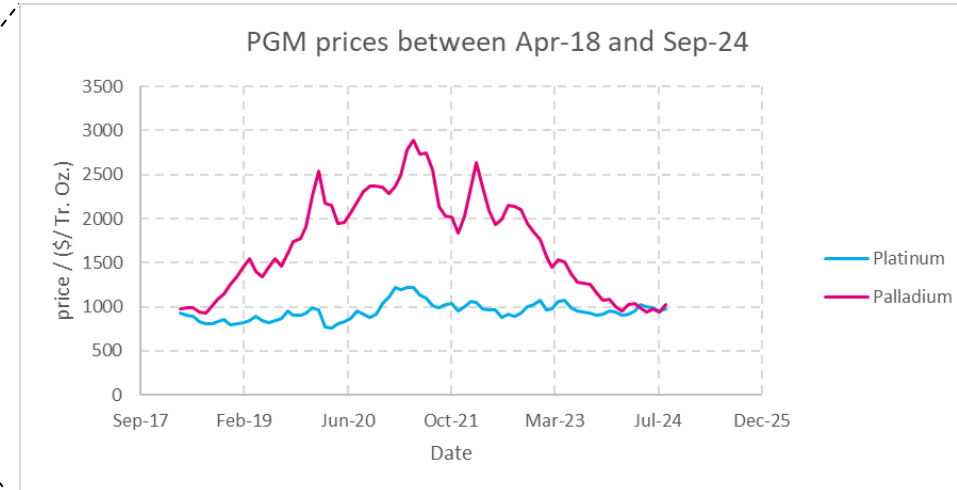
**World leader**

largest recycler of PGMs by volume



**c.a. 70% recycled PGMs**

used to manufacture our products

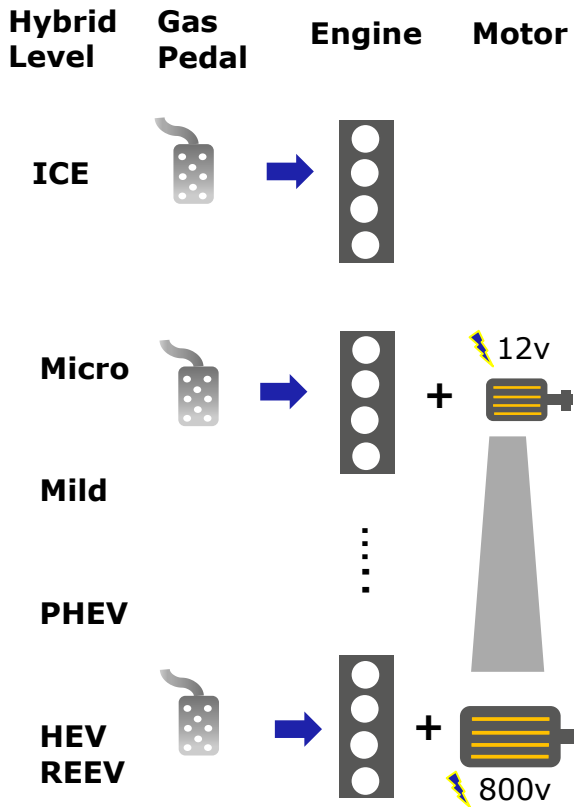


General trend to keep with Pd/Rh or **move back from Pt to Pd** as metal prices reach parity  
Rh still at a relative historical high

# ICE and Hybrids

## Impact on emission systems and catalyst design

### Powertrain Options



### Impact on engine

Increasing hybridisation  
decouples driver from powertrain  
Different engine duty cycle

### Impact on ATS

General trend of using same architecture with higher PGM (+20%) with stronger hybrids, and bigger engines

Lowest possible light-off to avoid re-heat and longer electrical running

Revised (downward) temperature limits with stronger hybrids

Opportunity to simplify diagnostic

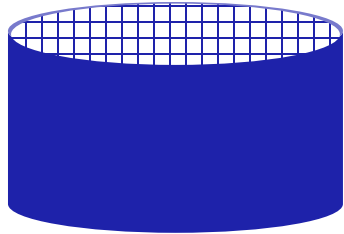
Soot control opportunities

Sharing information with OEM and designing to specific targets will give optimised system

# Gasoline Product portfolio

## Technology Summary

TWC



Supplying Automotive industry for > 50 years  
**High temperature resistant technology** ready for Eu7 deployment  
Global presence with market leading technology  
Working to supply the industry with **lowest possible PGM** levels  
Development for alternative fuel (**CNG / Ethanol**) catalysts continues

TWF®



Supplying Automotive industry since Euro 6d (2017)  
**High filtration technology** ready for Eu7 deployment  
Global presence with market leading technology

**JM**

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